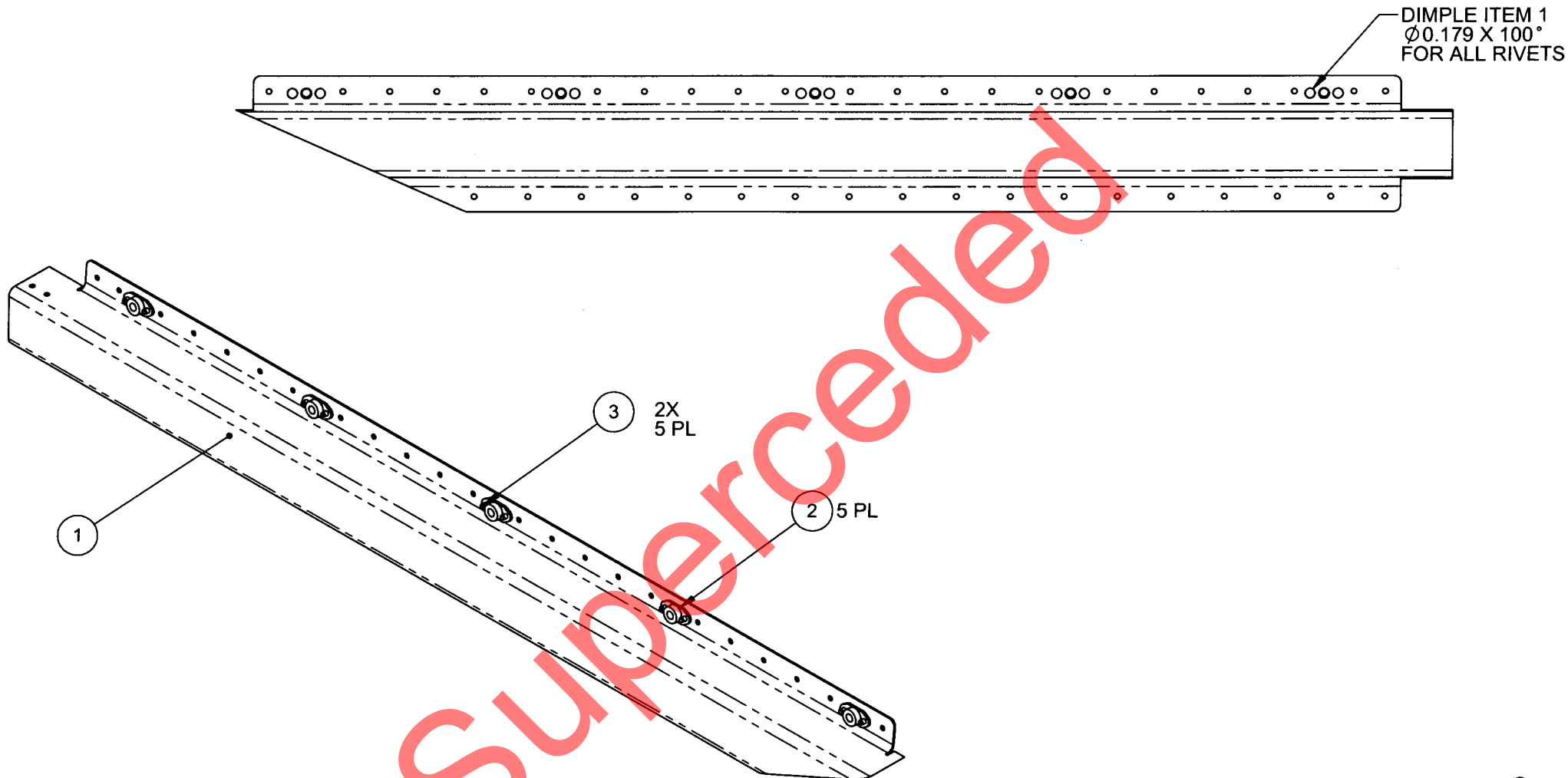


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4499-041	UPPER DOOR CHANNEL ASSY
1	1	D4499-1	UPPER DOOR CHANNEL
2	5	MS21069L3	ANCHOR NUT
3	10	MS20426AD3-3	RIVET, CSK



D4499-041 UPPER DOOR CHANNEL ASSY

**SUPERCEDED BY**  
ADS 12.03.19

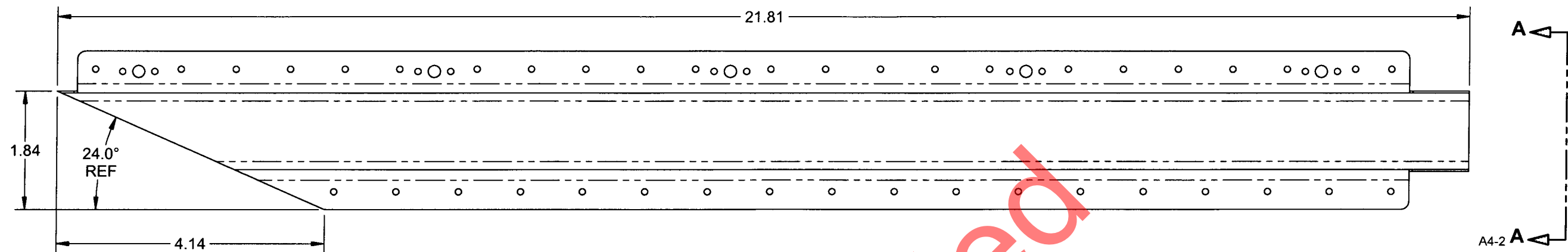
NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.25 lbs

A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4499	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL ASSY	NTS
DATE	12.03.02	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

D

D



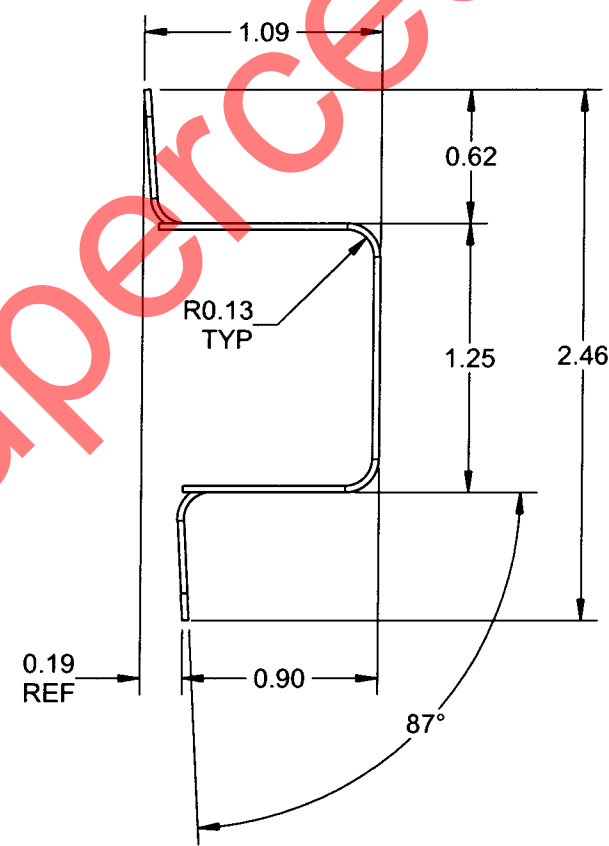
**D4499-1 UPPER DOOR CHANNEL**

C

C

B

B



**VIEW A-A** C2-2  
SCALE 2X

**SUPERCEDED BY**  
ASS 12.03.19

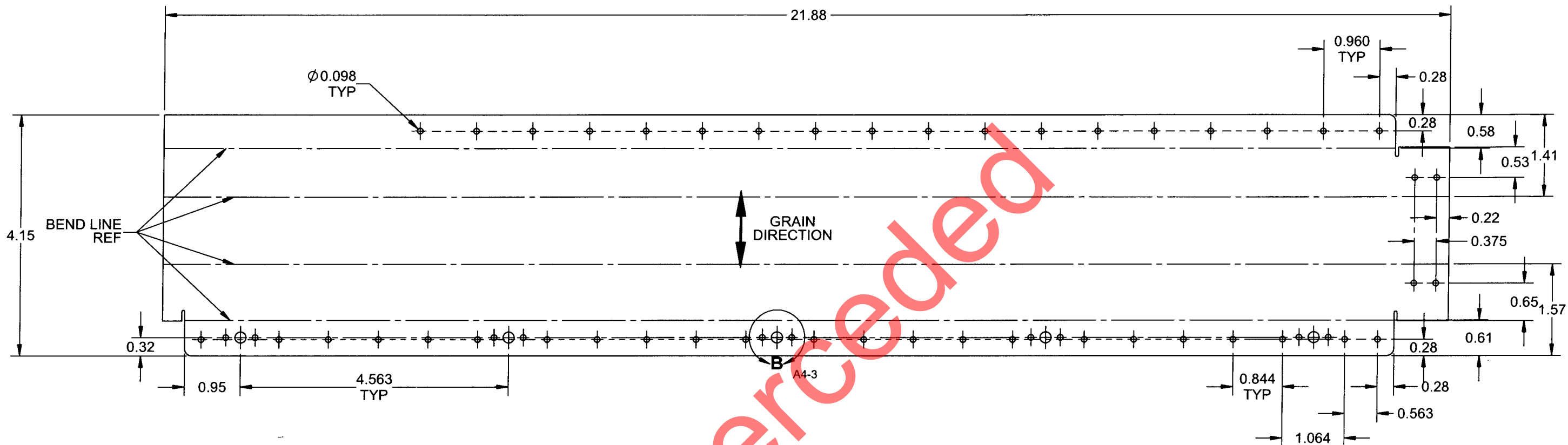
- NOTES:**
- 1) MATERIAL: MAKE FROM D4499-1F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.26 lbs

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4499</b>	REV. A SHEET 2 OF 3
MFG. APPR.	<i>[Signature]</i>	TITLE <b>UPPER DOOR CHANNEL ASSY</b>	SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	12.03.02		

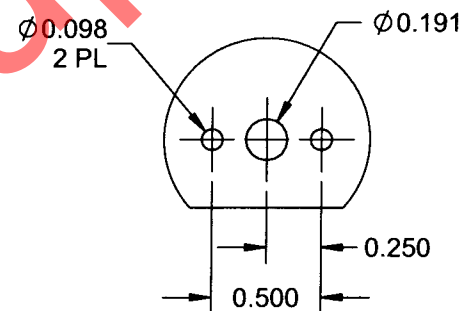
8 7 6 5 4 3 2 1

A

A



# **D4499-1F UPPER DOOR CHANNEL**



**DETAIL B** B4-3  
NUTPLATE HOLE DETAIL 5PL  
SCALE 2X

**SUPERCEDED BY**  
ASS 12.03.19

## **NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK  
PER AMS 4025 OR AMS 4027 OR ASTM B209  
REF M6061T6S.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4499-1F-REVA.DXF"

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>EP</i>	DRAWING NO. <b>D4499</b>	REV. A
MFG. APPR.	<i>EP</i>	SHEET 3 OF 3	
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	<b>UPPER DOOR CHANNEL ASSY</b>	NTS
DATE	12.03.02	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	